# General Information

# FEMA and Tornado

# Frames

# Bullet resistant (DE Series)

Bullet Resistant Doors shall be as manufactured or furnished by Republic Doors and Frames, McKenzie, Tennessee 38201. Tested in accordance to UL752 Ballistics Standards.

Thickness: 1 13/16" (+/- 1/16") Nominal

Actual Door Size: Door undersized from nominal by ¼" in width and ¾" in height. Standard undercut is ¾".

Hinge Rail & Reinforcement: Hinge edge is non-beveled and reinforced with a continuous 10 gauge steel channel, projection welded at a maximum 5" on center. (Backset 1/4")

Lock Rail: Lock edge is non-beveled and reinforced with a continuous 14 gauge steel channel, projection welded at a maximum 5" on center. 16 gauge reinforcements for mortise or cylindrical locks are of an integral type in accordance with ANSI A115 Standards.

 $\textbf{Top Channel:} \ \text{Top Channel is a flush 16 gauge channel, projection welded at a maximum 2 1/2" on center.}$ 

Bottom Channel: Bottom Channel is an inverted steel 16 gauge channel, projection welded at a maximum 2 1/2" on center.

Cores Available: Bullet Resistant Core Only. Level 1 / Polystyrene, Levels 2-8 / Polystyrene with additional plating/reinforcing.

Face Skins: 14 gauge (Cold Rolled, Hot Rolled or A60 Galvannealed Steel)

Closer Reinforcement (Option): 14 gauge standard. (18" x 6") Only available on Level 1.

Size Availability: (Singles) Maximum 5'0" x 10'0" - (Pairs) (\*Levels 1-3 only) Maximum 10'0" x 10'0" Note\*(Astragal required on all paired openings)

SDI 100 Level/Model: Levels 4 Model 2 (Maximum Duty Performance Level A) (Standard)

Edge Seam Construction: Intermittently welded seamless standard. (Option: continuously welded seamless).

Universal Standard/Heavy Weight Hinge: Hinge clips are used allowing for an easy modification from standard to heavy weight hinge prep. Levels 1, 2, 3 and 6 come standard with 4 1/2" hinge preps up to 3480 doors - Levels 4, 5, 7 and 8 are recommended to be prepped for continuous geared hinge.

Handing Design: Non-Handed standard Lite Kits: Available (Contact Factory)

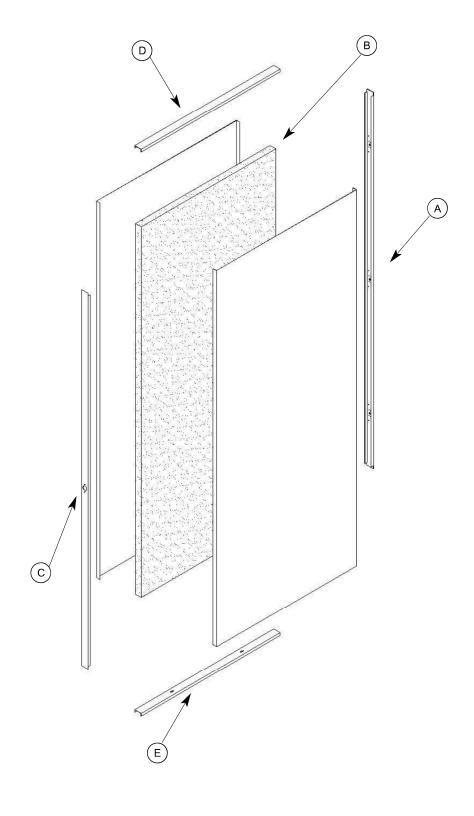




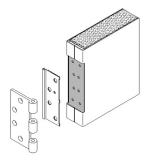
**Doors** • Bullet resistant

## **Construction level 1**

Note: See details on next page



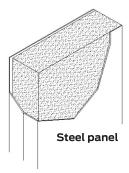
#### **Construction level 1**



Shown: 4 ½" or 5" full mortise template hinges on 1  $^3\!4$ " doors.

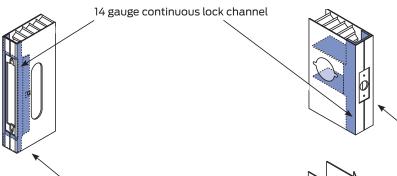
10 gauge continuous hinge channel

В

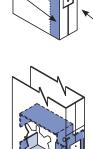


Polystyrene Level 1

С



16 gauge mortise lock reinforcement with provisions for Gov't Series 86 mortise lockset and ANSI A115.1 lock front (1 1/4" x 8")



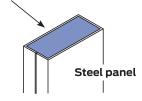
16 gauge steel cylindrical lock reinforcement with provisions for Gov't Series 160 or 161 cylindrical lock sets (2 3/4" backset) and ANSI A115.2 lock front (1 1/8" x 2 1/4")

Lever Lock Prep -161 DT (Modified 161 Prep) Conforms with the ANSI 115.18 161 lever lock specifications.

Warning: Use rose trim with a minimum diameter of 3 5/16" to cover prep.

#### D Door top

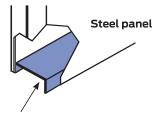
Continuous 16 gauge steel channel (standard flush)



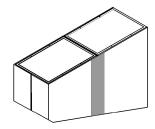
When closer reinforcement requested 14 gauge standard (Available on Level 1 only)

#### E Door bottom

Approximate depth 9/16"



Continuous 16 gauge steel channel (standard inverted)

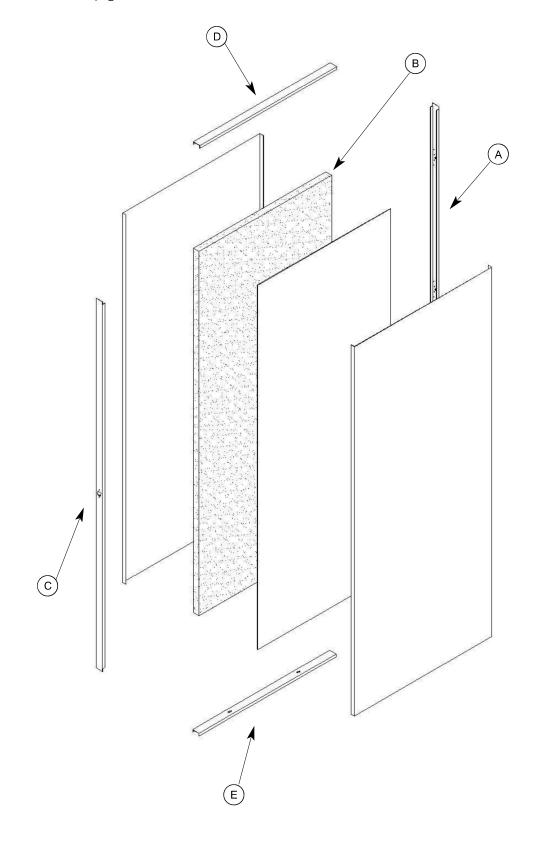


Flat astragal for double doors required (max Level 3)

**Doors** • Bullet resistant

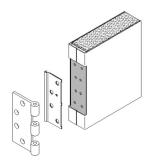
## Construction level 2 & 3

Note: See details on next page





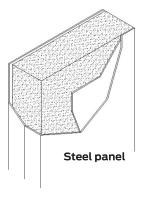
#### Construction level 2 & 3



Shown: 4  $\frac{1}{2}$ " x 4  $\frac{1}{2}$ " full mortise template hinges on 1  $\frac{3}{4}$ " doors.

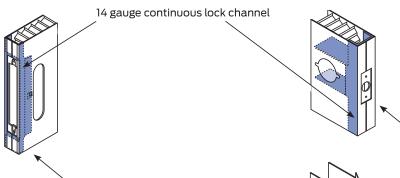
10 gauge continuous hinge channel

В

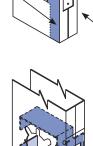


Polystyrene Armor Plate (Level 2 of 3)





16 gauge mortise lock reinforcement with provisions for Gov't Series 86 mortise lockset and ANSI A115.1 lock front (1 1/4" x 8")



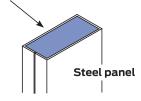
16 gauge steel cylindrical lock reinforcement with provisions for Gov't Series 160 or 161 cylindrical lock sets (2 3/4" backset) and ANSI A115.2 lock front (1 1/8" x 2 1/4")

Lever Lock Prep -161 DT (Modified 161 Prep) Conforms with the ANSI 115.18 161 lever lock specifications.

Warning: Use rose trim with a minimum diameter of 3 5/16" to cover prep.

#### D Door top

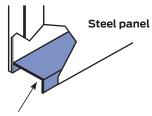
Continuous 16 gauge steel channel (standard flush)



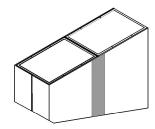
Closer reinforcement not available or necessary

#### E Door bottom

Approximate depth 9/16"



Continuous 16 gauge steel channel (standard inverted)

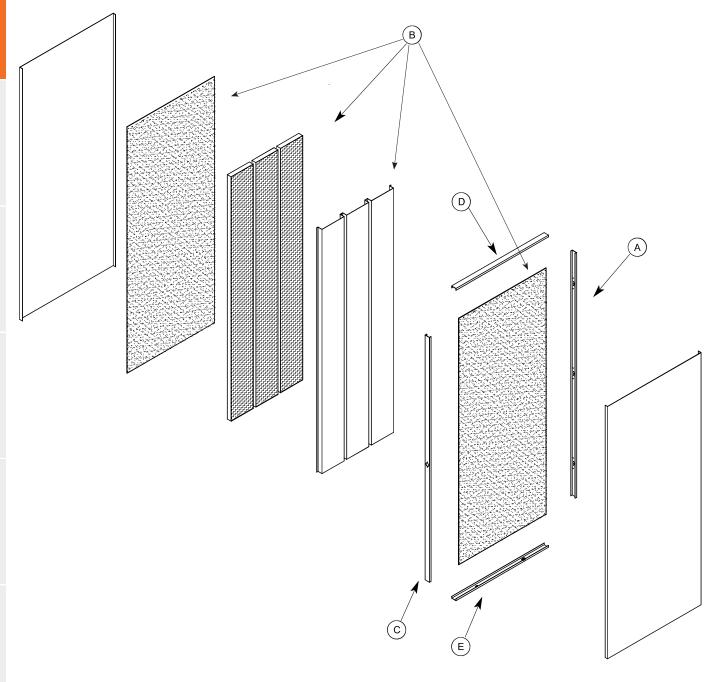


Flat astragal for double doors required (max Level 3)

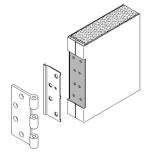
**Doors** • Bullet resistant

### Construction level 4 thru 8

Note: See details on next page



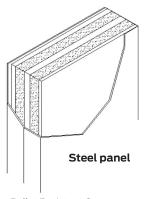
#### Construction level 4 thru 8



Shown:  $4 \frac{1}{2}$ " or 5" full mortise template hinges on  $1 \frac{3}{4}$ " doors. 10 gauge continuous hinge channel.

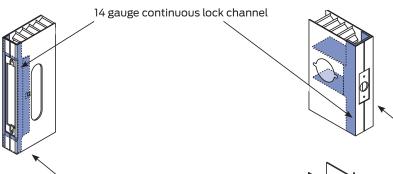
Continuous hinge application recommended for levels 4 thru 8 due to weight.

В



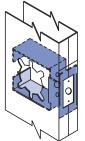
Republic proprietary Bullet Resistant Core





16 gauge steel cylindrical lock reinforcement with provisions for Gov't Series 160 or 161 cylindrical lock sets (2 3/4" backset) and ANSI A115.2 lock front (1 1/8" x 2 1/4")

16 gauge mortise lock reinforcement with provisions for Gov't Series 86 mortise lockset and ANSI A115.1 lock front (1 1/4" x 8")

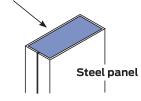


Lever Lock Prep -161 DT (Modified 161 Prep) Conforms with the ANSI 115.18 161 lever lock specifications.

Warning: Use rose trim with a minimum diameter of 3 5/16" to cover prep.

#### D Door top

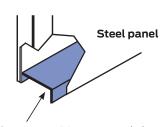
Continuous 16 gauge steel channel (standard flush)



Closer reinforcement not available or necessary

#### E Door bottom

Approximate depth 9/16"



Continuous 16 gauge steel channel (standard inverted)